

Reading structural change with light

A responsive material. An optical signal. A closer reading of how one patent proposes to make structural change visible.

01 / The material does the sensing.

The patent places a mechanotropic elastomeric layer on a component. Stress in the component is proposed to change the layer's optical transmission, making the material part of the sensing system rather than merely a protective covering.

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02 / The detector reads light, not a crack size.

A light guide supplies energy and a detector reads the transmitted wavelength or range. In a liquid-crystal elastomer example, the text connects mechanical stimulus with reorientation of the material's mesogens. That is the proposed mechanism; the drawing is not a measured performance result.

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03 / The reference gives the signal context.

The description compares a responsive signal with a transparent reference range, baseline or threshold. Turning that indication into a calibrated diagnosis would still need validated relationships between material response and structural condition; this reading found no reported calibration dataset.

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The complete explanation follows, with annotated source drawings and all sixteen original pages. Blue source references work inside this PDF.

The problem and central idea

A material layer serves as the sensing medium

The disclosure proposes a structural-health monitoring arrangement in which a mechanotropic elastomeric (ME) layer is placed at least partly on a component surface or subsurface. Light, or other electromagnetic energy, is directed through the layer and an optical detector reads the transmitted wavelength or wavelength range. The central proposed effect is that a mechanical stimulus associated with bending, deformation, degradation, or damage changes the layer's optical transmission. The resulting detector response is presented as an indication of a condition change in the underlying component.

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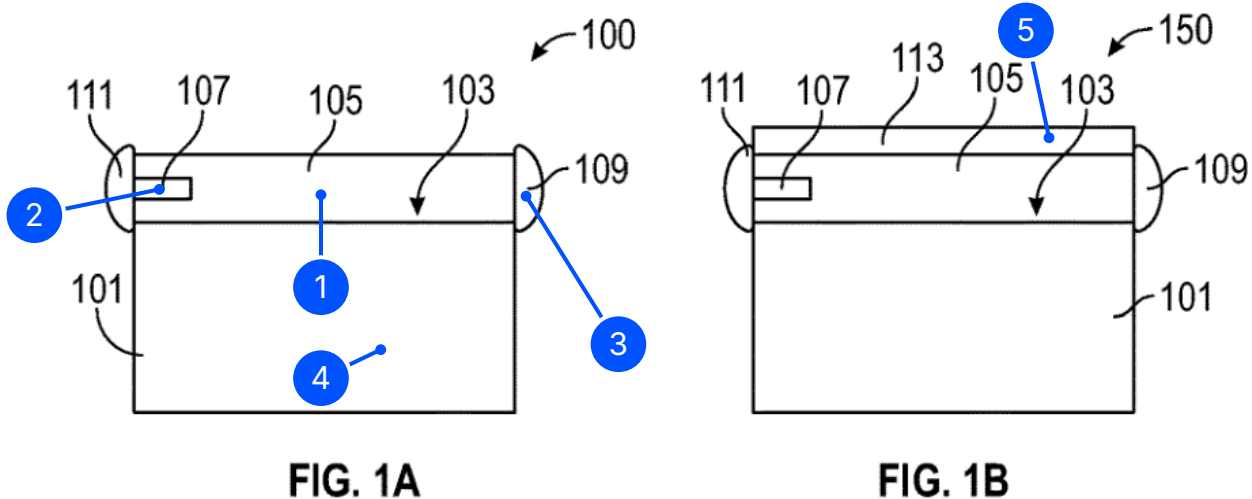
Indication rather than a calibrated diagnosis

The disclosure describes a condition-indication scheme, not a disclosed calibration that converts an optical reading into a particular crack size, stress value, remaining life, or definitive fault diagnosis. It mentions baseline data and threshold wavelength values or ranges, but does not report a calibration curve or validation dataset. Aircraft are one listed component context, and the aircraft figure is expressly a non-limiting implementation example; the supplied text does not describe proven aircraft deployment.

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The important parts and their geometry

Follow the optical route.



FIGS. 1A–1B. The left drawing shows the basic arrangement; the right adds a topcoat. Blue lines identify parts and do not add signal paths.

01 / 105 / ME layer — The responsive layer

Mechanical stress on the component is imparted to this layer. The detector reads energy transmitted through it.

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02 / 111 + 107 / Source and guide — Bring light into the layer

The source supplies electromagnetic energy; the fiber optic guide transmits it to the layer.

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03 / 109 / Optical detector — Read the transmitted response

The detector senses a wavelength or range of wavelengths transmitted by the layer.

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04 / 101 / Component — The structure being monitored

The component is the object whose condition is being monitored; 105 is the responsive layer on it.

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05 / 113 / Topcoat — A protective option

FIG. 1B adds protection. Other described arrangements need not place the topcoat directly on the ME layer.

[Source page 11](#)

FIG. 1A callouts: the basic optical route

On original figure page 3, FIG. 1A identifies system 100. Callout 101 is the component, and 103 points to its upper surface. Callout 105 is the ME layer extending along that surface. At the illustrated left end, 111 is the electromagnetic-energy source and 107 is the fiber optic light guide. At the right end, 109 is the optical detector or sensor. Read the illustrated path left to right: 111 → 107 → 105 → 109. The specification describes guide 107 as transmitting illumination and detector 109 as detecting energy transmitted by layer 105; optically clear adhesive is an example coupling medium.

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FIG. 1B callout: protective topcoat alternative

FIG. 1B, system 150, retains component 101, surface 103, ME layer 105, source 111, guide 107, and detector 109 in the same general left-to-right arrangement. Its additional callout, 113, is a topcoat layer above ME layer 105 in the drawing. The text says a topcoat can protect the ME layer from abrasion, corrosion, oxidation, and escape of electromagnetic energy, and can be opaque or reflective. In another described aspect, however, the topcoat need not be directly on or adjacent to the ME layer; the drawn stack is therefore one arrangement, not a universal requirement.

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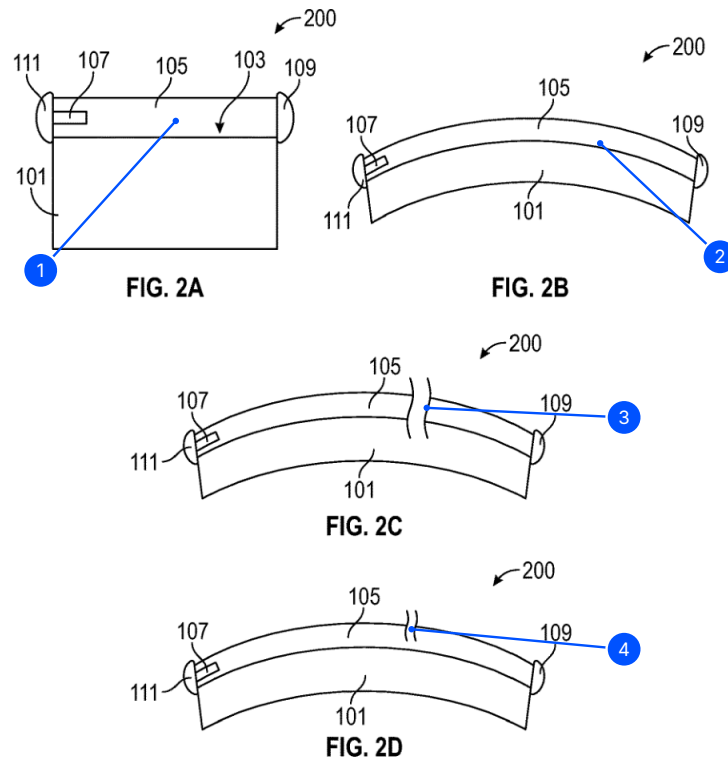
The responsive material layer

The ME layer may include an elastomer or elastomeric material; a liquid crystal elastomer is a stated example. For that example, the described material mechanism is that liquid-crystal mesogens can reorient under a stimulus and the elastomer can bend, curl, or shrink. The layer can alternatively be a coating, film, membrane, paint-like formulation, or incorporated component layer. Material selection is described in terms including optical transmission, modulus, coefficient of thermal expansion, and glass-transition temperature.

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How the described mechanism works

Read the change on the same drawing.



FIGS. 2A–2D illustrate condition states. Their bends and break marks are source artwork, not added effects or plots of measured detector output.

01 / FIG. 2A — No apparent stress

The straight component and continuous ME layer illustrate the stated unstressed condition.

[Source page 12](#)

02 / FIG. 2B — Bending changes the layer's condition

Stress on the component is imparted to the ME layer; the text links that stress to a detectable optical response.

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03 / FIG. 2C — A defect through the ME layer

The description permits zero transmission at the crack while a wider area of the layer may still transmit detectable energy. It does not promise a quantified fault-tolerance level.

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04 / FIG. 2D — A smaller defect

The patent says the system can still provide data in cases of partial failure. The original small break is retained.

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Physical change and detector measurement

In the stated normal state, with no apparent force or stimulus, the ME layer transmits a first wavelength or wavelength range. When the component bends, strains, deforms, or is damaged, the associated stress is imparted to the layer. The disclosure proposes that the layer's optical transmission spectrum, and in some aspects its crystallinity, changes so that it acts as a stress-responsive optical filter. Detector 109 measures the transmitted wavelength or range; it does not directly measure a crack dimension. Listed detector examples include diode, photovoltaic, photoconductive, and phototransistor devices.

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FIGS. 2A–2D callouts: illustrated condition states

FIG. 2A shows system 200 with component 101 and continuous ME layer 105 straight, described as under no apparent stress. Source 111 and guide 107 are at the left, with detector 109 at the right. FIG. 2B preserves those elements but curves component 101 and layer 105 to illustrate bending stress. FIG. 2C shows a larger break mark through layer 105, described as a crack or defect; transmission can be zero in that region, although the text says the layer's wide area can still provide detectable transmitted energy. FIG. 2D shows a smaller break mark in layer 105, described as a minor defect or partial failure that can still provide data. These are schematic condition illustrations, not plots of measured spectra or detector output.

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Reference versus signal-bearing response

A disclosed comparison approach uses multiple wavelength ranges. A range associated with the ME layer's stress-related color change can serve as the signal-bearing response. Another wavelength or range, shorter or longer than that signal-bearing frequency, may not be affected because the ME layer is transparent there; it can serve as a constant or reference frequency. The disclosure calls these λ_{ref} , the transparent reference wavelength or range, and λ_{det} , the detected stimulus-responsive wavelength or range. A shift from λ_{ref} to λ_{det} can indicate a defect, but the disclosure does not supply a universal shift-to-diagnosis calibration.

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Examples, measurements and technical conditions in the source

Two ways to form the sensing system.

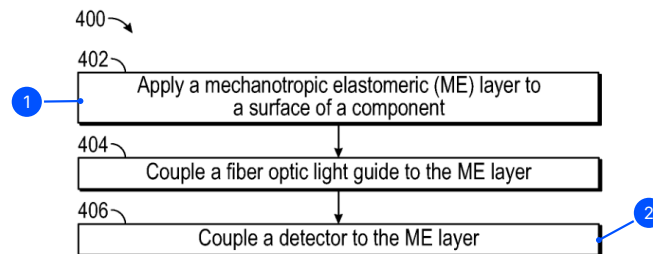


FIG. 4A

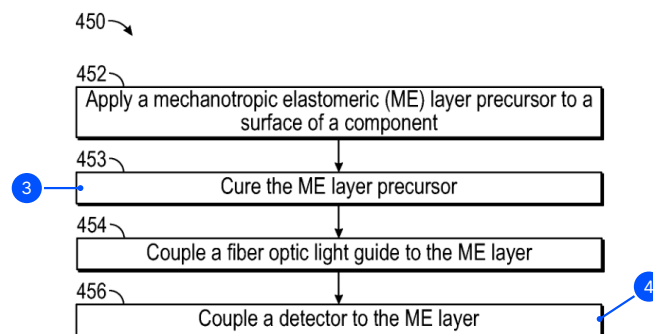


FIG. 4B

FIGS. 4A–4B are separate formation routes. The original arrows and operation numbers are preserved; the lower route expressly adds precursor curing.

01 / 402 / FIG. 4A — Apply the ME layer

The first route begins by applying the responsive layer to the component.

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02 / 404 + 406 / FIG. 4A — Couple guide and detector

The next operations couple a fiber optic guide and detector to the layer.

[Source page 13](#)

03 / 452 + 453 / FIG. 4B — Apply a precursor, then cure

The alternative route forms the ME layer by curing its applied precursor. This step is not added to the upper route.

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04 / 454 + 456 / FIG. 4B — Make the optical couplings

After forming the layer, this route also couples the light guide and detector.

[Source page 13](#)

Disclosed operating options, not reported test results

The source describes continuous or periodic pulsing and readings acquired at predetermined intervals, such as seconds or minutes. Claim 16 recites a wavelength or wavelength range from about 180 nm to about 5000 nm. UV, visible, and infrared sources are described as options. One illustrative design concept proposes approximately 3.5 microns for moisture sensing, where water absorbs, together with another wavelength at which water is transparent. These are disclosed options and examples; the supplied material does not report measured performance from a built system.

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FIGS. 4A–4B: two formation routes

Original figure page 5 supplies a useful secondary reading route. FIG. 4A, method 400, orders operation 402: apply an ME layer to a component surface; 404: couple a fiber optic light guide to the ME layer; and 406: couple a detector to the ME layer. FIG. 4B, method 450, is a distinct route: 452 applies an ME-layer precursor, 453 cures the precursor, 454 couples the guide, and 456 couples the detector. The precursor-and-curing sequence is an alternative formation route, rather than an added requirement of FIG. 4A.

[Source page 13](#)

Important claim wording and dependencies

System claim and formation-method claim

Claim 1 recites a system including an ME layer at least partly on a surface or subsurface; the layer has a first portion corresponding to a first component end and a second portion corresponding to a second end. It also requires a fiber optic light guide coupled to the first end by a first adhesive and an optical detector coupled to the second end by a second adhesive. Claim 8 separately recites forming that arrangement. Claim 10 depends from claim 8 and specifies applying an ME-layer precursor and curing it; that dependency does not make curing a requirement of claim 1.

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Monitoring claim and dependent reference comparison

Claim 14 is a separate monitoring method: pulse an electromagnetic-energy source coupled to a system with an optical detector, an ME layer having a reference wavelength or range, and a fiber-optic light guide in optical communication with both. Detect a stimulus-responsive wavelength or range indicating deformation or defect. Claims 15, 16 and 17 each depend directly from claim 14. Claim 15 specifies a response differing from the reference; claim 16 adds about 180–5000 nm; claim 17 adds one or more listed maintenance, inspection, ordering or replacement actions.

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Direct answers and annotated reading route

Direct answer: what changes, what is measured, and how the reference works

Physically, a force or other stimulus acting on component 101 is proposed to stress ME layer 105 as well. The illustrated outcomes include bending and defects; for a liquid crystal elastomer embodiment, mesogen reorientation is the described responsive mechanism. Optically, detector 109 reads transmitted wavelength or wavelength range after energy travels through layer 105. The reference is a wavelength or range selected where the ME layer is transparent and may not be affected by its color change. Comparing a signal-bearing detected response with that reference, baseline data, or a threshold gives an indication that a component-condition change may have occurred. It is not presented here as a calibrated structural diagnosis.

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Original-figure reading route

Start with FIG. 1A: component 101 is monitored and ME layer 105 is at least partially disposed on surface 103. FIG. 1B adds topcoat layer 113 at least partially disposed on a surface of ME layer 105. FIGS. 2A–2D show no apparent stress; stress, e.g., bending; a defect or crack extending through ME layer 105; and a minor ME-layer defect. FIG. 4A applies the ME layer at 402, couples a fiber-optic light guide at 404, and couples a detector or sensor at 406. FIG. 4B applies a precursor at 452, cures it at 453 to form the ME layer, and makes those couplings at 454 and 456.

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Sources and review

All ten identified description and claim text pages were supplied to the analysis. Four original-page images were reviewed. This edition explains selected figures from two sheets; all sixteen original pages are included for inspection.

AI-generated analysis with separate source review; claim wording and the visual presentation were subsequently checked by Codex. This is an assisted pilot, not independent human review.

Independent research about this patent; its organization is a subject of research, not a claimed customer or endorser.



(12) **United States Patent**
Zweig

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(54) **SYSTEM AND METHOD FOR MONITORING THE STRUCTURAL HEALTH OF COMPONENTS**

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(58) **Field of Classification Search**
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USPC 340/945
See application file for complete search history.

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(57) **ABSTRACT**

Aspects of the present disclosure generally relate to systems and methods for monitoring the structural health of components. In an aspect is provided a system for monitoring structural health of a component that includes a mechanotropic elastomeric (ME) layer at least partially disposed on a surface of the component, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component; a fiber optic light guide coupled to the first end; and a detector coupled to the second end. In another aspect is provided a method that includes pulsing an electromagnetic energy source coupled to a system comprising a ME layer; and detecting a wavelength or wavelength range by a detector, the detected wavelength or wavelength range being responsive to an amount of stimulus and being indicative of a deformation in a component.

20 Claims, 4 Drawing Sheets

400

402

Apply a mechanotropic elastomeric (ME) layer to a surface of a component

404

Couple a fiber optic light guide to the ME layer

406

Couple a detector to the ME layer

(56)

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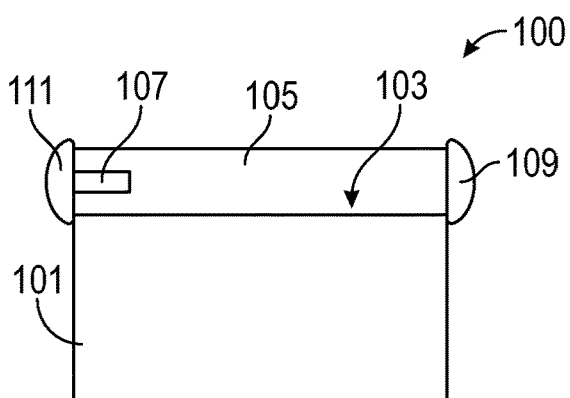


FIG. 1A

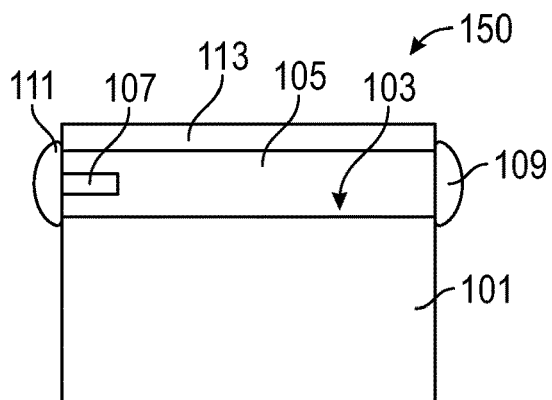


FIG. 1B

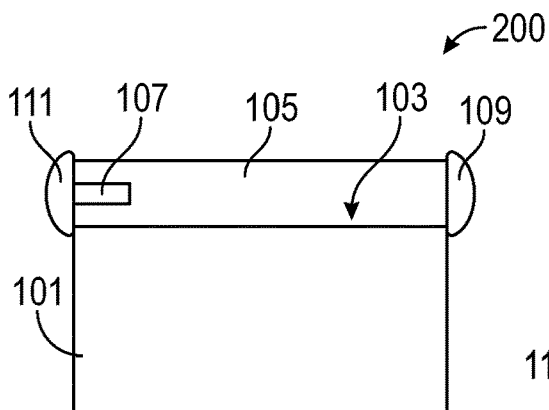


FIG. 2A

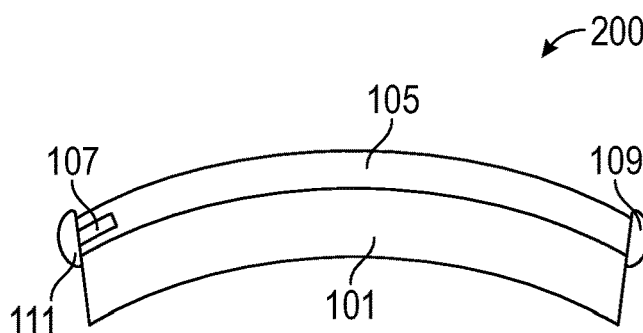


FIG. 2B

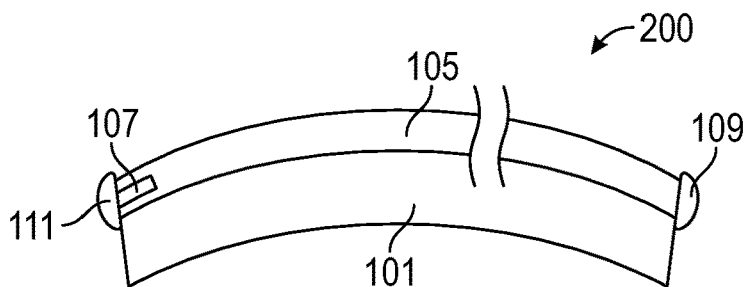


FIG. 2C

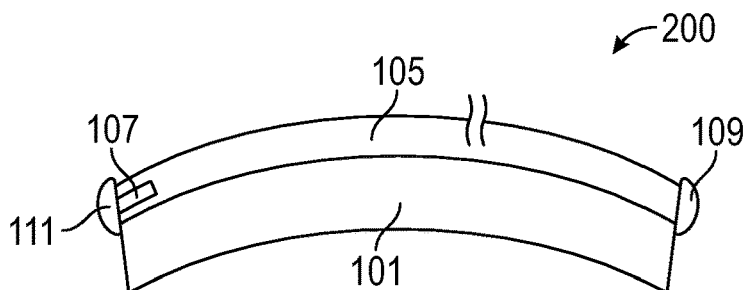


FIG. 2D

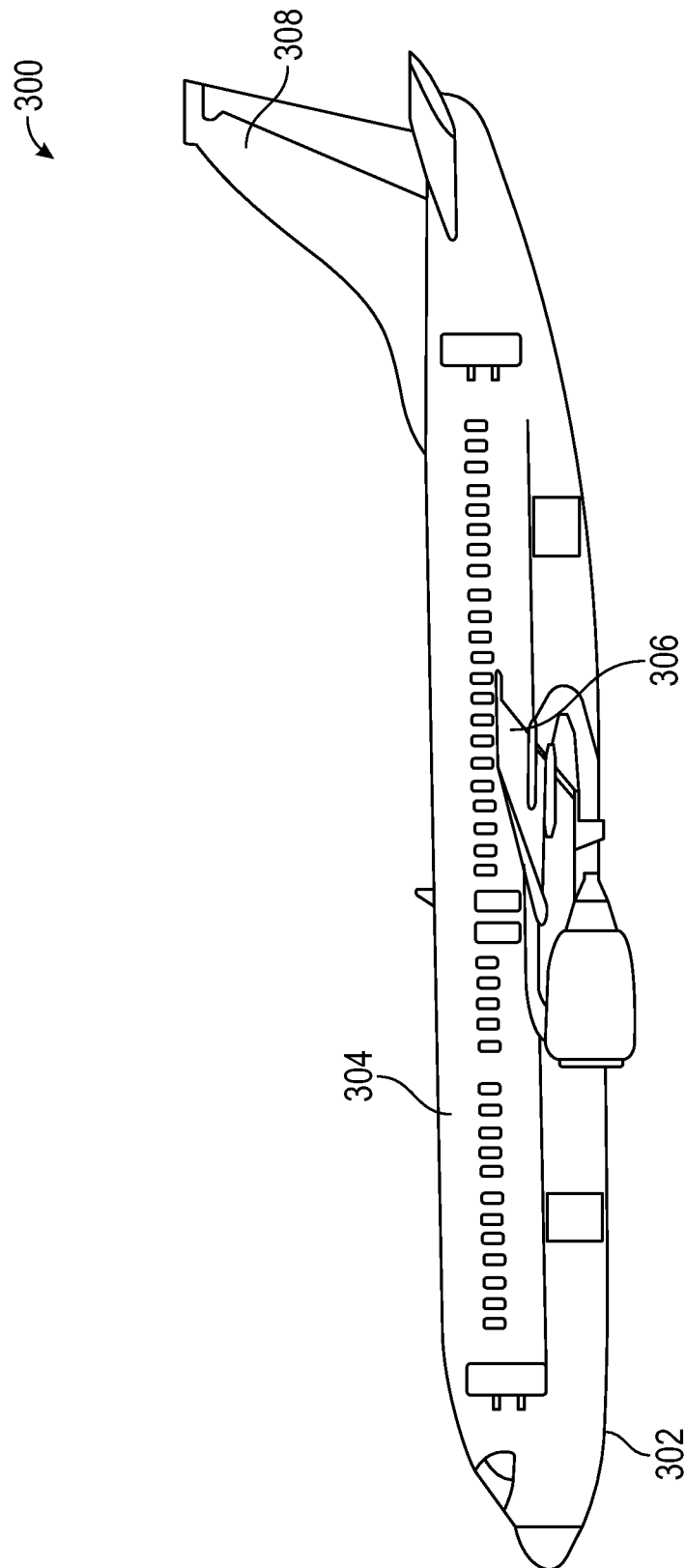
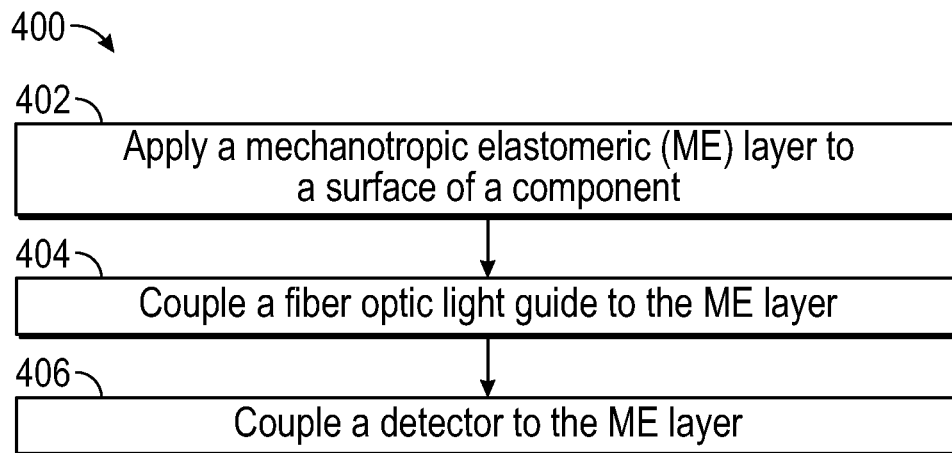
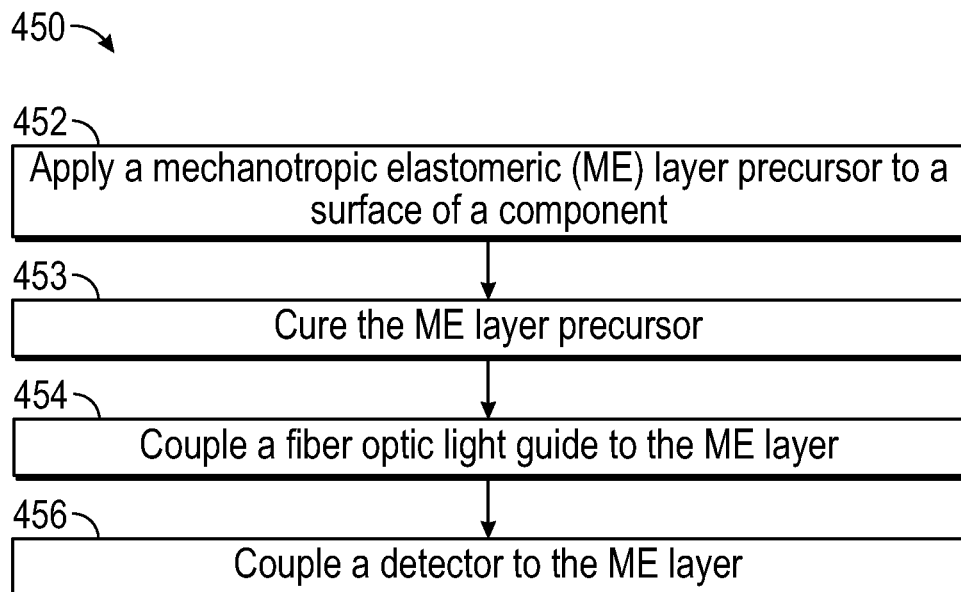
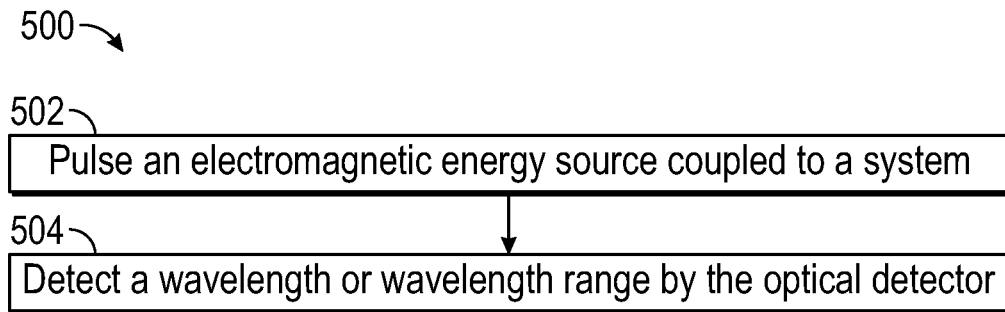


FIG. 3

**FIG. 4A****FIG. 4B**

**FIG. 5**

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SYSTEM AND METHOD FOR MONITORING THE STRUCTURAL HEALTH OF COMPONENTS

FIELD

Aspects of the present disclosure generally relate to systems and methods for monitoring the structural health of components.

BACKGROUND

Monitoring the structural health of components, which are subject to fatigue, stress-strain, and corrosion, is valuable in many industries in order to reduce operating costs while maintaining high standards of safety. Detecting structural defects and damage as they form during the operational life of components can be difficult, however, particularly when the defects and damage are under a surface coating, e.g., paint. Conventional systems and methods of monitoring defects rely on the conductivity of a metallic element or wire embedded in a component being monitored. Such wires and metallic elements are subject to loss of signal-carrying capability due to corrosion and electromagnetic interference. In addition, the inclusion of such metallic elements and wires is labor intensive and adds another source of weight. The added weight can be particularly problematic in applications—such as aircraft, land vehicles, and satellite systems—where the components should be lightweight. In addition, some conventional systems lack the ability to monitor structural aging real-time, leaving the structures subject to extensive damage or catastrophic failure when the defect propagates throughout the structure.

There is a need for new and improved systems and methods for monitoring the structural health of components.

SUMMARY

Aspects of the present disclosure generally relate to systems and methods for monitoring the structural health of components.

Aspects of the present disclosure provide a system for monitoring structural health of a component that includes a mechanotropic elastomeric (ME) layer at least partially disposed on a surface or subsurface of the component, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component; a fiber optic light guide coupled to the first end by a first adhesive; and an optical detector coupled to the second end by a second adhesive.

Aspects of the present disclosure further provide a method for forming a system for monitoring structural health of a component that includes applying a mechanotropic elastomeric (ME) layer to a surface or subsurface of the component, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component; coupling a fiber optic light guide to the first end of the ME layer using a first adhesive; and coupling an optical detector to the second end of the ME layer using a second adhesive.

Aspects of the present disclosure further provide a method for monitoring structural health of a component that includes pulsing an electromagnetic energy source coupled to a system, the system comprising a mechanotropic elastomeric (ME) layer, a fiber optic light guide, and an optical detector, the ME layer having a reference wavelength or wavelength range; and detecting a wavelength or wavelength range by

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the optical detector, the detected wavelength or wavelength range being responsive to application of an amount of stimulus and being indicative of a deformation or a defect in the component, wherein the ME layer is at least partially disposed on a surface or subsurface of the component, and wherein the fiber optic light guide is in optical communication with the ME layer and with the optical detector.

Aspects of the present disclosure further provide a structure for monitoring structural health of a component that includes a mechanotropic elastomeric (ME) layer and a topcoat layer.

BRIEF DESCRIPTION OF THE DRAWINGS

So that the manner in which the above recited features can be understood in detail, a more particular description, briefly summarized above, may be had by reference to example aspects, some of which are illustrated in the appended drawings. It is to be noted, however, that the appended drawings illustrate only exemplary aspects and are therefore not to be considered limiting of its scope, for the disclosure may admit to other equally effective aspects.

FIG. 1A is an example system for monitoring the structural health of a component according to at least one aspect of the present disclosure.

FIG. 1B is an example system for monitoring the structural health of a component according to at least one aspect of the present disclosure.

FIGS. 2A-2D illustrates an example system under an applied stimulus according to at least one aspect of the present disclosure.

FIG. 3 is an aircraft comprising example components to be monitored according to at least one aspect of the present disclosure.

FIG. 4A is a flow chart illustrating an example method for forming a system for monitoring the structural health of a component according to at least one aspect of the present disclosure.

FIG. 4B is a flow chart illustrating an example method for forming a system for monitoring the structural health of a component according to at least one aspect of the present disclosure.

FIG. 5 is a flow chart illustrating an example method for monitoring the structural health of a component according to at least one aspect of the present disclosure.

DETAILED DESCRIPTION

Aspects of the present disclosure generally relate to systems and methods for monitoring the structural health of components. The inventor has discovered a structural health monitoring system and method that employs an optically conductive layer of a mechanotropic elastomer, such as a liquid crystal elastomer (LCE). The mechanotropic elastomer can be capable of producing a change in color, e.g., a wavelength transmitted, in response to a stimulus, thereby indicating that, e.g., a defect or a change, in the structure has formed. The optically conductive layer can be applied to a surface of a component by, e.g., spraying or printing or can be incorporated into a component during its fabrication as an additional ply or layer. The entire width of the optically conductive layer, or a portion thereof, can act as an electromagnetic energy guide, and is not dependent on a single wire or pathway as are conventional structural monitoring systems. Sensors or detectors can be used to identify and even localize damage within the component. The effect of the change in electromagnetic energy transmittance by the

mechanotropic elastomer when exposed to a stimulus or force can assist in determining changes in the component during its operational life as well as changes over time due to deformation, degradation, and/or damage to the component. By monitoring deformation, degradation, and/or damage, stress on the part as well as failure of a part can be monitored

Certain aspects of the present disclosure can enable early detection and/or real-time detection of stresses, defects, and/or flaws as they form in components. Such early and/or real-time detection enables more efficient scheduling of maintenance and repairs, and can avert catastrophic problems that may go unnoticed. The systems and methods can enable detection of structural defects during the operational life of a component before the damage can propagate and cause serious damage to the component and/or nearby components. Although certain aspects of the present disclosure are described with reference to aircraft, the systems and methods can extend to any structural element(s) of non-stationary structures such as vehicles and ships, to permanent structures such as bridges, buildings, and pipelines. The systems and methods described herein can not only provide non-destructive, real-time monitoring, but can also be low cost, especially when measured against costs associated with the failure of components. In addition, the systems and methods described herein can enable detection of structural defects and damage that can be hidden under, e.g., a surface coating.

Conventional systems and methods of monitoring defects that rely on the conductivity of metallic elements or wires embedded in components are subject to loss of signal-carrying capability due to corrosion and electromagnetic interference. Such systems and methods are labor intensive, costly, and add an undesired amount of weight. Some conventional systems, such as acoustic systems, lack the ability to monitor structural aging real-time, leaving the structures subject to extensive damage or catastrophic failure when the defect propagates throughout the component. Piezoelectric systems can monitor systems in real-time, but as mentioned before, they are susceptible to electromagnetic field interference.

For purposes of this disclosure and unless otherwise indicated, all numbers indicating quantities are to be understood as being modified by the term “about” in all instances. It should also be understood that the numerical values used in the specification and claims constitute specific aspects.

As used herein, the indefinite article “a” or “an” shall mean “at least one” unless specified to the contrary or the context clearly indicates otherwise. For example, aspects comprising “a layer” include aspects comprising one, two, or more layers, unless specified to the contrary or the context clearly indicates only one layer is included.

For purposes of this disclosure, a surface of a component can include a top surface, bottom surface, subsurface, side surface, an interior surface, an exterior surface, and/or in a layer of a component unless specified to the contrary or the context clearly indicates otherwise. For example, aspects comprising a surface of the component, includes aspects comprising a subsurface of the component.

Certain aspects described herein include mechanotropic elastomers. Conventional uses of mechanotropic elastomers involve observing how light or other energy as an input affects a mechanical output. For example, conventional use of mechanotropic elastomer materials is to make artificial muscles or micro/nano-scale machines that move when an electrical stimulus is applied. In contrast, systems and methods described herein use mechanical input, e.g., a stimulus,

to generate a variation in the electromagnetic output of the mechanotropic elastomer material. The systems and methods described herein can use mechanical input to attenuate electromagnetic energy transmission properties of elastomeric materials at various wavelengths of energy to create varying optical output.

In at least one aspect, and as described below, the mechanotropic elastomer is on one or more surfaces of a component to be monitored for changes, deformation, damage, defects, etc. Electromagnetic energy can pulse through the mechanotropic elastomer and the mechanotropic elastomer transmits a wavelength or wavelength range of energy in a “normal state”, e.g., wavelength 1 or wavelength range 1. In its normal state, the mechanotropic elastomer has no apparent force or stimuli acting on it. When the component to be monitored deforms or becomes damaged, a force or stimuli acts on the mechanotropic elastomer to bend, strain, or deform. The change in stimuli or force on the mechanotropic elastomer causes the mechanotropic elastomer to transmit a different wavelength, e.g., wavelength 2 or wavelength range 2. The change in transmission from wavelength/wavelength range 1 to wavelength/wavelength range 2 can be detected and can be indicative of the change of health (e.g., loss of health) of the component.

In normal optical fibers used for telecommunications, the fiber is coated with a low refractive index material to prevent loss of signal as the signal bounces off the interface between the coating and the fiber. If the fiber is bent slightly, this loss could be greater were it not for the low refractive index coating. In contrast, the systems and methods described herein can be free of a low refractive index coating that prevents signal (e.g., electromagnetic energy) loss, and the signal loss can be exploited by systems and methods described herein. For example, if a stimuli or force, e.g., stress, is applied to the component, and the component stresses, bends, or deforms, the electromagnetic energy transmitted through the mechanotropic elastomer will vary in some proportion to that deformation rate or occurrence. Such information can be part of a baseline for understanding the routine stress that the component experiences. If the component experiences permanent stress, then the variation of electromagnetic energy transmission can also permanently change and be indicative of the health of the component. This variation in electromagnetic energy can be read by, e.g., a detector or sensor.

As non-limiting examples, damage can be any change to the material and/or geometric properties of a component, including deformations, defects, cracks, flaws, fractures, detachments, delaminations, corrosion damage, weaknesses, and any other change in condition of a component. Such damage can be caused by a stimulus or force. Non-limiting examples of a stimulus or force can include temperature, pressure, strain stress, applied force, gravitational force, normal force, friction force, air resistance force, tension force, or spring force.

FIG. 1A illustrates an example system 100 for monitoring the structural health (e.g., a change of a condition) of a component according to at least one aspect. The example system 100 includes a component 101 which is a component to be monitored for experiencing a change in condition, such as defects and damage, providing diagnostic information that can, e.g., help engineers design an improved version of the component. The example system 100 can further include a mechanotropic elastomeric (ME) layer 105, such as a mechanotropic elastomeric optical (MEO) layer, at least partially disposed on a surface 103 of the component 101. The ME layer can have a first portion and a second portion

that correspond to a first end and a second end of the component, respectively. A fiber optic light guide **107** can be coupled, e.g., optically coupled, to the first end of the ME layer **105** by, e.g., an optical adhesive. The optical adhesive can be optically clear adhesive at a specified wavelength or wavelength range. For example, an optically clear adhesive such as EpoTek™ **305** has >91% transmission at 250 nm, and >98% transmission between 400 nm and 1600 nm. To attach the fiber optic light guide **107**, a mechanical attachment, such as by bolting and/or grafting, can be used in addition to the optical adhesive. In such cases, the interface between the ME layer **105** and the fiber optic light guide **107** should be non-interfering and/or optically clear. The fiber optic light guide **107** serves to transmit electromagnetic energy (e.g., illumination) provided by an electromagnetic energy source. An optical detector or sensor **109** can be coupled to the second end the ME layer **105** by, e.g., an optical adhesive, such as an optically clear adhesive. The optical detector or sensor **109** serves to detect or sense a wavelength, or range of wavelengths, of electromagnetic energy transmitted by the ME layer. As an example, stress on the component **101** imparts stress on the ME layer **105**. Because of the stress, the ME layer **105** transmits electromagnetic energy that can be detected by the detector or sensor **109**. Non-limiting examples of the optical detector or sensor **109** can include a diode, photovoltaic devices, photoconductive devices, and phototransistor devices.

The fiber optic light guide **107** can, instead, be an electrical signal sent by, e.g., a light-emitting diode (LED), and the LED generates light that passes through the ME layer **105**. At the receiving end, the detector or sensor **109** can detect the optical signal and convert it back to an electrical signal. The electrical signal can be transmitted to a control processor which can analyze the signal output and compare it to baseline data of the ME layer. Depending on desired use, the electrical signal can be more durable/robust, and can be easier to install than a fiber optic line. The energy can be transmitted to the LED at the remote end of the part (e.g., spar, strut, wing, or stringer) and be detected at the close end of the component.

In at least one aspect, an electromagnetic energy source **111** can be coupled to the fiber optic light guide **107** by, e.g., an optical adhesive, such as an optically clear adhesive. This electromagnetic energy source **111** can be coupled to the fiber optic light guide **107** of the system permanently such that real-time data can be collected. For example, if the ME layer **105** undergoes a stress and changes its crystallinity and/or optical transmission spectrum, the ME layer is acting like a filter that responds to physical stress. In some aspects, the electromagnetic energy source **111** can be coupled to the fiber optic light guide **107** of example system **100** when the component is being monitored periodically, such as for scheduled maintenance.

In at least one aspect, a periodic system of monitoring a change of condition (e.g., loss of health, damage) of a component over a monitored area can include data storage instead of a full data processing system. The data may include flex, stress, torsion, etc. information and if a discontinuity develops, the signal transmission declines indicating something has happened to the part. Here, the data can be retrieved periodically and processed at a maintenance depot or facility. In at least one aspect, the periodic system of monitoring can include no data collection during operation of the component (e.g., operation of a component during flight), and then the electromagnetic energy source **111** and/or the detector or sensor **109** can be coupled to the example system **100** at a maintenance depot or facility. For

example, a maintenance connector, such as a module, can be connected to, e.g., an on-board diagnostic (OBD) port, enabling interface with the vehicle's computer system. Such a periodic system can enable collection of data off-line.

In these and other aspects, the ME layer can be a continuous layer on one or more surfaces of a component to be monitored. The surface of the component can be a top surface, bottom surface, subsurface, side surface, an interior surface, an exterior surface, and/or in a layer of a component. When the ME layer is at least partially exposed at an end of a component as, e.g., a layer in a multi-layer structure or as part of a paint stack-up, then the electromagnetic energy source can be coupled to the ME layer. In certain aspects, the electromagnetic energy source can be at one end of the component, and the detector can be at a second end of the component.

The ME layer can include one or more elastomers and/or elastomeric materials that are responsive to stimuli. For example, if a stimuli or force, e.g., stress, is applied to the component, and the component stresses, bends, or deforms, the electromagnetic energy transmitted through the ME layer will vary in some proportion to that deformation rate or occurrence. Elastomers are generally polymeric materials that can be deformed and are generally capable of withstanding elastic deformation. Suitable elastomers can include polymers, copolymers, composites, and/or mixtures of polymers and copolymers. In at least one aspect, the ME layer can include a mechanotropic elastomer, such as a liquid crystal elastomer. Liquid crystal elastomers are responsive to stimuli and are polymers having anisotropic properties. When liquid crystal elastomers are subjected to a stimulus, e.g., a stress, the liquid crystal mesogens within the elastomer can reorient in certain directions causing the elastomer to change its shape by, for example, bending, curling, and/or shrinking.

Suitable elastomers or portions of elastomers that can be included in the ME layer can include thermoplastic elastomers, styrenic materials, olefin materials, polyolefins, polyurethane thermoplastic elastomers, polyamides, synthetic rubbers, polydimethylsiloxanes, polybutadienes, polystyrenes, polyisobutylenes, polybenzenes, ethylene-butadiene-styrenes, polyurethanes, polychloroprenes, polyfluorenes, polymer-containing hydrazines, fluorene-modified elastomers, derivatives thereof, or a combination thereof. Other elastomers, or portions of elastomers that can be additionally, or alternatively, included in the ME layer can include polyesters, poly(lactic acid), poly(acrylonitrile-butadiene-styrene), poly(ethylene), poly(propylene), poly(caprolactone), poly(tetrafluoroethylene), poly(methyl methacrylate), polyether ether ketone (PEEK), poly(glycolic acid), poly(lactic-co-glycolic acid), poly(carbonate), poly(vinyl chloride), nylon, perfluoropolyethers, cyclic olefin copolymers, alginate, hyaluronic acid, cellulose, and other polysaccharides, thiol-ene elastomers, thiol-ene viscoelastic polymers, thiol-ene glassy polymers, terpene-derived poly(thioethers), poly(glycerol-co-sebacate), derivatives thereof, and/or a combination thereof.

Non-limiting examples of elastomers or portions of elastomers that can be additionally, or alternatively, included in the ME layer can include elastomers made from monomers such as thiol-enes, acrylates, urethanes, siloxanes, azobenzenes, olefins, polyesters, and polycarbonates, derivatives thereof, or a combination thereof.

In at least one aspect, the elastomer can be selected based on its properties such as, at least, electromagnetic energy transmission properties, bulk modulus, coefficient of thermal expansion, glass transition temperature, and/or Young's

modulus. These properties can be modulated depending on the placement of the ME layer relative to the component and the size of the component. For example, the energy transmission properties can be high when the component is large such as an aircraft wing. In at least some aspects, the elastomer's coefficient of thermal expansion (CTE) can be chosen to match or substantially match the CTE of the materials surrounding it, such as above and below the elastomer in a stack-up or coating layer configuration. A mismatch of the CTE between materials can cause fracture and delamination/distortion after a number of hot/cold cycles. In at least one aspect, the elastomer's glass transition temperature (T_g) can be about 240° F. or more. For liquid crystal elastomers, the liquid crystal nature of the material typically requires that the T_g should be above the operational range of the material, and the inside of, e.g., a wing can be very hot after sitting on a runway for a number of hours in the heat. In at least one aspect, the bulk modulus of the elastomer can be chosen such that it is lower than the bulk modulus of the surrounding materials such that the elastomer can deform under an applied load. In at least some aspects, the electromagnetic energy transmission can be chosen based on the transparency over a certain distance. The distance can be correlated to the component being monitored. For example, the elastomer can be sufficiently transparent over a distance of about 0.1 m or less, 0.5 m or less, 1 m or less, 5 m or less, 10 m or less, 20 m or less, or 30 m or less. For a 777X jet, the wing can be 80-90 feet (24 m to about 27 m).

The optical adhesive is used to bond and/or to cement optical components together and/or to an optical system. In some aspects, the optical adhesive should provide sufficient clarity at a wavelength or wavelength range such that the system can perform according to the objective desired. For example, the optical adhesive should have sufficient optical transmittance of the desired range of wavelengths for the particular application. Additionally or alternatively, the optical adhesive should be resistant to embrittlement and/or have a coefficient of thermal expansion similar to or matching that of the other materials present in the system. When two layers have substantially different coefficients of thermal expansion, the effect of hot-cold thermal cycling can cause stress cracking to occur. In some aspects, the optical adhesive can be an optically clear adhesive. Non-limiting examples of optical adhesives and/or optically clear adhesives can include epoxies, urethanes, silicones, acrylics, cyanoacrylates, and polyester resin based materials. These adhesives can be cured/hardened by a variety of methods such as catalytic cures at ambient or elevated temperatures, exposure to ultraviolet (UV) or visible light cures, high energy radiation cures, and moisture cures, or a combination thereof. The cure can be, e.g., a single cure, a dual cure, or a multi-cure. For example, a single cure of an acrylic can be performed by exposure to UV light, while a double cure of an acrylic can be accomplished by exposure to UV light plus heat. As another example, a single cure of a silicone can be performed by exposure to UV light, and a double cure of a silicone can be accomplished by exposure to UV light plus moisture. The optical adhesive and/or optically clear adhesive can be dispensed using pneumatic pumps, syringe dispensers, dispensing valves, diaphragm valves, positive-displacement valves, disposable fluid path valves, needle valves, spool valves, and the like, or a combination thereof. Curing lamps, light guns, LEDs, heat sources, hardeners, catalysts, moisture, and the like, or a combination thereof, can be used for curing.

As described above, the electromagnetic energy source **111** serves to emit energy (e.g., light) that can be monitored by the detector. Non-limiting examples of the electromagnetic energy source **111** can include a laser, a LED, a UV lamp, a plasma-based UV source, a fluorescent lamp, a light bulb, a xenon lamp, a mercury lamp, a heat source, a thermal radiation source, blue lights, or a combination thereof. The electromagnetic energy source **111** can emit narrow bands or wide bands of electromagnetic energy. The electromagnetic energy source **111** can be combined with an optical filter and/or other optical elements so as to target specific wavelengths or specific ranges of wavelengths. In at least one aspect, the electromagnetic energy source can be doped to enhance light emission at one or more particular wavelengths. For example, a doped mercury bulb can have enhanced light emission at about 313 nm. Selection of the electromagnetic energy source **111** can be based on, e.g., the length of the part involved, the temperature dependence of the transmission of the ME layer, and probably cost. For example, some materials might have very high transmission in the Near IR (can use this for a reference signal), and can be attenuated by a color change of the ME layer in the UV or VIS range (can use this as the detected signal). A change of the detected signal from the reference signal can provide information on the change in condition of a component as described below.

In some aspects, the electromagnetic energy source **111** can emit light across a broadband of wavelengths from about 150 nm to about 800 nm. In some aspects, a single wavelength can be used. The single wavelength source can be a laser. For example, Xe₂* (wavelength of about 172 nm), KrCl* (wavelength of about 222 nm), KrF (wavelength of about 248 nm), XeBr (wavelength of about 282 nm), or XeCl (wavelength of about 308 nm) can generate UV radiation. Medium-pressure mercury bulbs (about 200 nm to about 400 nm) can be used. Mercury bulbs have a strong emission at wavelength of about 254 nm and lesser emissions at wavelengths of about 310 nm and about 370 nm. In some aspects, multiple electromagnetic energy sources may be used.

Non-limiting examples of electromagnetic energy transmitted, emitted, detected, etc. that are useful for at least some aspects of the present disclosure can include ultraviolet (UV), visible (VIS), and infrared (IR). Wavelengths and/or wavelength ranges can be from about 100 nm to about 5000 nm. In at least one aspect, the wavelength or wavelength range of electromagnetic energy can be from λ_1 to λ_2 , where λ_1 and λ_2 can be, independently, e.g., about 100 nm, about 110 nm, about 120 nm, about 130 nm, about 140 nm, about 150 nm, about 160 nm, about 170 nm, about 180 nm, about 190 nm, about 200 nm, about 210 nm, about 220 nm, about 230 nm, about 240 nm, about 250 nm, about 260 nm, about 270 nm, about 280 nm, about 290 nm, about 300 nm, about 310 nm, about 320 nm, about 330 nm, about 340 nm, about 350 nm, about 360 nm, about 370 nm, about 380 nm, about 390 nm, about 400 nm, about 410 nm, about 420 nm, about 430 nm, about 440 nm, about 450 nm, about 460 nm, about 470 nm, about 480 nm, about 490 nm, about 500 nm, about 510 nm, about 520 nm, about 530 nm, about 540 nm, about 550 nm, about 560 nm, about 570 nm, about 580 nm, about 590 nm, about 600 nm, about 610 nm, about 620 nm, about 630 nm, about 640 nm, about 650 nm, about 660 nm, about 670 nm, about 680 nm, about 690 nm, about 700 nm, about 710 nm, about 720 nm, about 730 nm, about 740 nm, about 750 nm, about 760 nm, about 770 nm, about 780 nm, about 790 nm, about 800 nm, about 810 nm, about 820 nm, about 830 nm, about 840 nm, about 850 nm, about

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Example electromagnetic energy transmitted, emitted, detected, etc. that are useful for at least some aspects of the present disclosure can include UV-C (about 180 nm to about 280 nm), or UV-B (about 280 nm to about 315 nm), UV-A (about 315 nm to about 400 nm), and Visible (such as about 380 nm to about 450 nm, 4 about 50 nm to about 495 nm, about 495 nm to about 570 nm, about 570 nm to about 590 nm, about 590 nm to about 620 nm, or about 620 nm to about 750 nm).

FIG. 1B illustrates an example system **150** for monitoring the structural condition/health of a component **101** according to at least one aspect. As shown in FIG. 1B, the example system **150** can include a topcoat layer **113** at least partially disposed on a surface of the ME layer **105**. The topcoat layer **113** can serve to protect, at least, the ME layer from, e.g., abrasion, corrosion, oxidation, and the escape of electromagnetic energy. In some aspects, the topcoat layer **113** can include a material that is opaque and/or reflective. The topcoat layer **113** need not be disposed directly on, or adjacent to, a surface of the ME layer **105**. For example, and

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in at least one aspect, the topcoat layer **113** can be at least partially disposed on a surface of a component.

FIGS. 2A-2D illustrate an example system **200** in various states of stress. Although FIGS. 2A-2D are shown without a topcoat layer, certain aspects of the example system **200** can include a topcoat layer. In FIG. 2A the example system **200** is under no apparent stress and FIG. 2B shows the example system **200** under an amount of stress, e.g., bending. The stress on the component **101** imparts stress on the ME layer **105**. Because of the stress, the ME layer transmits electromagnetic energy that can be detected by the detector or sensor **109**. Additionally, or alternatively, the ME layer can act like a filter depending on the stress level and how it changes the optical properties of the ME layer.

FIG. 2C illustrates a state where the stress on the component **101** causes a defect or crack that extends through the ME layer **105**. Here, the transmission can be zero in the region where the crack is located. However, because the ME layer **105** can extend over a wide area of the component **101**, there can be transmission of electromagnetic energy detectable by the detector or sensor **109**. FIG. 2D shows the example system having a minor defect in the ME layer **105**. In FIG. 2D, the system can still provide data in cases of a partial failure, which can be different and distinct from a full failure.

The present disclosure also generally provides coated, or at least partially coated, components. In at least one aspect, the ME layer **105** described herein can at least partially cover a surface **103** of a component **101**, forming a coated, or at least partially coated, component.

The component **101** can be made from and/or include any suitable material that can benefit from structural health monitoring. As illustrative, non-exclusive examples, the component **101** can be made from and/or include a metal and/or a metal alloy. Non-limiting examples of metals and metal alloys include aluminum, aluminum alloy, copper, copper alloy, iron, iron alloy, steel, steel alloy, titanium, titanium alloy, magnesium, magnesium alloy, or a combination thereof. In at least one aspect, the component **101** can define, and/or can be a portion of, one or more components of an article, such as an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, consumer electronics (such as antennas, car radios, mobile phones, and telecommunications base stations), a wind turbine, a bridge, a building, a pipeline, and/or any component that can benefit from structural health monitoring.

FIG. 3 is an aircraft comprising example components to be monitored according to at least one aspect of the present disclosure. FIG. 3 is a non-limiting example implementation to illustrate aspects of the present disclosure. As shown in FIG. 3, aircraft **300** includes an underside **302**, an elongated body **304**, a wing **306** extending laterally from the body **304**, and a tail **308** extending longitudinally from the body **304**. The ME layer **105**, and optionally topcoat layer **113**, can be applied to at least a portion of a surface of these and other components of an aircraft such that the ME layer **105**, and optionally the topcoat layer **113**, can be at least partially disposed on a surface of an aircraft component. The topcoat layer **113** need not be disposed directly on, or adjacent to, the ME layer **105**. For example, and in at least one aspect, the topcoat layer **113** can be at least partially disposed on a surface of a component. Additional, or alternative examples, of components of aircraft that can be monitored can include landing gear, panels, joints, airfoils (such as a rotor blade), auxiliary power units, a nose of an aircraft, fuel tanks, a tail cone, a coated lap joint between two or more panels, a

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wing-to-fuselage assembly, a structural aircraft composite, a fuselage body-joint, a wing rib-to-skin joint, and/or other internal component.

The ME layer **105** can be an already-prepared polymer in solution (e.g., a carrier and/or solvent) which can then be coated onto one or more surfaces of a component. The carrier and/or solvent can then be allowed and/or caused to evaporate. Additionally, or alternatively, the ME layer **105** can be an already-prepared polymer in a UV-curable "solvent" or reactive diluent that could be coated on one or more components as a pattern, and then cured. This can eliminate the need for drying. Additionally, or alternatively, the ME layer **105** can be made of a polymer that is not formed until curing. For example, the polymer precursors can be dissolved, if necessary, in a reactive diluent. Curing, e.g., by a UV cure, can then form the ME polymer.

The ME layer **105** can be made of or include a ME layer precursor. In at least one aspect, the ME layer precursor can be cured, resulting in a cured ME layer or a portion of a cured ME layer. Curing can include solvent evaporation, application of heat, light, electrical potential, and/or a chemical reactant. Curing can also include a chemical reaction, polymerization, cross-linking, and/or generally any method that results in a stable coating. The ME layer precursor can be applied to a surface of the component and then cured, resulting in a permanent, or semi-permanent, ME layer **105** on the component **101**. In at least one aspect, the component **101** can be pretreated before application of the ME layer precursor. The ME layer **105** and/or ME layer precursor can be a solid, a powder, a gel, a sol-gel, a liquid, or a liquefiable composition at room temperature (e.g., from about 15° C. to about 25° C.).

The ME layer **105** and/or ME layer precursor can be applied alone, or with at least one other material, to at least partially coat, encapsulate, or cover a surface of a component **101**. The ME layer **105** and/or ME layer precursor can be formulated as a chemical conversion coating, a pretreatment, a sealant, a paint, a gel, a thin film, or a resin. The ME layer **105** and/or ME layer precursor can optionally include a pigment, a binder, a surfactant, an organic particle, a diluent, a solvent, other formulation additives, or a combination thereof. The ME layer **105** and/or ME layer precursor optionally can be applied to at least a portion of a component by, e.g., painting, printing, spraying, electro-spraying, electro-coating, powder coating, fusion bonding, and/or immersing at least a portion of the component with and/or within a ME layer **105** and/or ME layer precursor.

The ME layer **105** can take the form of a layer, a conformal coating, a film, a membrane, and/or a biofilm on or in the component. The ME layer **105** and/or ME layer precursor can include additives that provide chemical resistance, abrasion resistance, oxidation resistance, germicidal characteristics, ice-repellant properties, or a combination thereof.

In at least one aspect, the topcoat layer **113** can at least partially cover the ME layer **105**, so as to be at least partially disposed on the ME layer **105**. In some aspects, the topcoat layer **113** can be applied to at least a portion of a component such that the topcoat layer **113** is not disposed directly on, or adjacent to, the ME layer **105**. The topcoat layer **113** can provide chemical resistance, abrasion resistance, oxidation resistance, germicidal characteristics, ice-repellant properties, or a combination thereof. Additionally, or alternatively, the topcoat layer **113** can be made of a material that aids in preventing the escape of electromagnetic energy. In these and other aspects, the topcoat layer **113** can include a material that is opaque or reflective. The topcoat layer **113**

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may be made from any material known in the art, such as a polyurethane material, such as aliphatic trifunctional polyurethanes. The topcoat layer **113** may be made of a material that is selected for its resistance to fuel, hydraulic fluid, oil, de-icing solutions, rain, and a combination thereof. The topcoat can be a basecoat/clearcoat system. An example topcoat is Desothane™ HD basecoat-clearcoat system (PPG Industries). The topcoat layer **113** can be applied in a similar manner as the ME layer **105** and/or ME layer precursor. A complex composite component manufactured by high-temperature molding and machining can have the ME layer on the component and a topcoat layer on the ME layer for environmental endurance. As another example, the ME layer can be placed in a simple composite component during fabrication.

The thickness of the topcoat layer **113** can be modulated depending on, e.g., the component and how the component is manufactured. As an example, a topcoat layer may be thicker when used with a component that is unshielded from the environment such as a wheel well. As another example, a topcoat layer may be less thick (or not used) where the component is well-protected, e.g., a component inside the cabin or cargo compartment.

The present disclosure also generally provides methods for forming a structural health monitoring system. These systems can be self-monitoring. As discussed above, the system can include an ME layer **105** and the component **101** to be monitored. The ME layer can be applied to a component **101** after the ME layer **105** has been cured and/or a ME layer precursor can be applied to a component **101** prior to curing/hardening. Additionally, or alternatively, the system can include a topcoat layer **113**.

FIG. 4A is a flow chart that illustrates an example method **400** for forming a system for monitoring the structural condition/health of a component according to at least one aspect. The example method **400** can include applying a mechanotropic elastomeric (ME) layer to a surface of a component to be monitored at operation **402**. Example method **400** can further include coupling a fiber optic light guide to the ME layer using, e.g., an optical adhesive at operation **404**. The example method **400** can further include coupling a detector or sensor to the ME layer using, e.g., an optical adhesive at operation **406**. As described above, the ME layer can be applied alone, or with other materials, to at least partially coat, encapsulate, or cover a component to be monitored. The ME layer can be applied, e.g., painted, in a pattern as appropriate for the component. The ME layer can be formulated as a chemical conversion coating, a pretreatment, a sealant, a paint, a gel, a thin film, or a resin. The ME layer can optionally include a pigment, a binder, a surfactant, an organic particle, a diluent, a solvent, other formulation additives, or a combination thereof. In some aspects, an electromagnetic energy source can be coupled to the fiber optic light guide or an electrical signal as described above. The electromagnetic energy source can be coupled permanently to the component to enable real-time monitoring or it can be coupled periodically to the component, such as, in instances where scheduled maintenance can be performed as described above.

FIG. 4B is a flow chart that illustrates an example method **450** for forming a system for monitoring the structural condition/health of a component according to at least one aspect. The example method **450** can include applying a ME layer precursor to a surface of a component to be monitored at operation **452**. The ME layer precursor can be applied alone, or with other materials, to at least partially coat, encapsulate, or cover a component. The ME layer precursor

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can be formulated as a chemical conversion coating, a pretreatment, a sealant, a paint, a gel, a thin film, or a resin. The ME layer precursor can optionally include a pigment, a binder, a surfactant, an organic particle, a diluent, a solvent, other formulation additives, or a combination thereof. Example method **450** can further include curing the ME layer precursor under curing conditions to form the ME layer at operation **453**. In at least one aspect, the curing conditions can include curing at a temperature of from about 10° C. to about 150° C., such as from about 20° C. to about 100° C., such as from about 30° C. to about 70° C., such as from about 40° C. to about 50° C.; curing under vacuum, nitrogen, or air; and/or curing for a time period of from about 10 minutes to about 24 hours. The cured composition may comprise one or more layers each, independently, having a thickness of about 0.1 mil or more, such as from about 0.1 mil to about 600 mil, such as from about 0.5 mil to about 500 mil, such as from about 5 mil to about 100 mil, such as from about 10 mil to about 50 mil. Curing conditions may also include exposing the ME layer precursor to heat, UV, moisture, a catalyst, a hardener, and the like.

Example method **450** can further include coupling a fiber optic light guide to the ME layer using, e.g., an optical adhesive at operation **454**. Example method **450** can further include coupling a detector or sensor to the ME layer using, e.g., an optical adhesive at operation **456**. In some aspects, an electromagnetic energy source can be coupled to the fiber optic light guide or an electrical signal as described above. The electromagnetic energy source can be coupled permanently to enable real-time monitoring or it can be coupled periodically, such as, in instances where scheduled maintenance can be performed as described above.

Non-limiting examples of methods of applying the ME layer, ME layer precursor, and curing are described above. Non-limiting examples of components include those components described above.

The present disclosure also generally provides methods for monitoring the structural condition/health of a component. FIG. 5 is a flow chart that illustrates an example method **500** for monitoring the structural condition/health of a component according to at least one aspect. Example method **500** can include pulsing an electromagnetic energy source coupled to a system at operation **502**, the system including a ME layer. The system can also include a fiber optic light guide and a detector or sensor. As an alternative, or in addition, to the fiber optic light guide, and as described above, an electrical signal sent by, e.g., a light-emitting diode (LED) can be used. As described above, the electromagnetic energy source can be coupled permanently to the component to enable real-time monitoring and/or it can be coupled periodically to the component, such as, in instances where scheduled maintenance can be performed. The ME layer can be disposed (or partially disposed) on any surface of the component. The fiber optic light guide and/or the electrical signal can be in optical communication with the ME layer and the optical detector or sensor.

The pulsing of the electromagnetic energy source can be continuous or periodic. Depending on the objective, the pulses of electromagnetic energy can be at predetermined time intervals, such as every second(s), every minute(s), and so forth. In at least one aspect, measurements can be acquired at predetermined time intervals, such as every second(s), every minute(s), and so forth.

Example method **500** can further include detecting a wavelength or wavelength range by the optical detector or sensor at operation **504**. The wavelength or wavelength range, which may be predetermined, can be responsive to

application of an amount of stimulus and can be indicative of a defect in the component. For example, if ingress of moisture were a mode of failure, then using a frequency where H_2O absorbs, then the system could be designed to be a specific water detector. The O—H stretch at 3400 cm^{-1} or about 3.5 microns is an example. The system could use 3.5 microns and some other wavelength where water is transparent to look simultaneously for water and for general signal retention/loss.

To determine if the detected energy (wavelength or wavelength range) is indicative of a change in condition of a component (e.g., a defect or deformation of the component), the detected energy can be compared to a threshold wavelength value or threshold wavelength range. A defect or deformation of the component can be indicated when the detected energy passes, exceeds, falls below, or falls outside of, a threshold wavelength value or threshold wavelength range.

The example method 500 can further include performing maintenance on the component, inspecting the component, ordering a component or portion of a component, replacing a component or portion of a component. Additionally, or alternatively, the example method 500 can include a system that incorporates a contacting system to, e.g., contact a user, a pilot, a building maintenance office, a highway department, and the like, that an inspection is needed on the component.

A color change transmitted by the ME layer can be monitored which can enable multiple wavelengths to be monitored at the same time. Monitoring multiple wavelengths at the same time can allow for two ranges of responses to be used. For example, one range of response can be relatively sensitive to changes and can be used for routing monitoring of the component. The other range of response, for example, can be less sensitive to changes, and used for failure of a component. In these and other aspects, the difference between the two responses can provide useful information on the level of stress on the ME layer. As an example, an ME layer can exhibit a color change on application of stress and the wavelength or wavelength range corresponding to that frequency can be used as a signal-bearing frequency. Another wavelength or wavelength range, which can be either shorter or longer than the signal-bearing frequency, and may not be affected by the color change (e.g., the ME layer is transparent at such a frequency). The frequency at which the ME layer is transparent can be used as a constant or reference frequency.

Methods of monitoring the structural condition/health of a component can include selecting an ME layer based on, at least, the ME layer having a wavelength or wavelength range (λ_{ref}) that is shorter or longer than a signal-bearing frequency, and at which the ME layer is transparent. A wavelength or wavelength range detected (λ_{det}), can be responsive to application of an amount of stimulus and can be indicative of a defect in the component. λ_{det} can be the signal-bearing frequency. A shift from λ_{ref} to λ_{det} can indicate a defect in the component.

The systems and methods for structural health monitoring described herein can enable automatic, continuous (and/or periodic) monitoring of structural components. Thereby any stresses, strains, and damages in the form of cracks, fractures, detachments, delaminations, or corrosion damage can be detected in order to ensure the structural integrity of components. The structural health monitoring system described herein is suitable for integration in an existing production process for a component and enables self-diagnosis. In addition, the systems and methods described herein

can enable detection of structural defects and damage that can be hidden under a surface coating.

The present disclosure provides, among others, the following examples, each of which may be considered as optionally including any alternate aspects.

Clause 1. A system for monitoring structural health of a component, comprising:

a mechanotropic elastomeric (ME) layer at least partially disposed on a surface or subsurface of the component, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component;

a fiber optic light guide coupled to the first end by a first adhesive; and

an optical detector coupled to the second end by a second adhesive.

Clause 2. The system of Clause 1, further comprising an electromagnetic energy source coupled to the fiber optic light guide.

Clause 3. The system of Clause 1 or Clause 2, wherein the ME layer transmits a wavelength or wavelength range in response to an amount of stimulus.

Clause 4. The system of any one of Clauses 1-3, wherein the ME layer transmits a wavelength of wavelength range from about 180 nm to about 5000 nm.

Clause 5. The system of any one of Clauses 1-4, further comprising a topcoat layer.

Clause 6. The system of Clause 5, wherein the topcoat layer is at least partially disposed on a surface of the ME layer.

Clause 7. The system of any one of Clauses 1-6, wherein the component is a component of an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, a consumer electronic, a wind turbine, a building, a bridge, or a pipeline.

Clause 8. A method for forming a system for monitoring structural health of a component, comprising:

applying a mechanotropic elastomeric (ME) layer to a surface or subsurface of the component, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component;

coupling a fiber optic light guide to the first end of the ME layer using a first adhesive; and

coupling an optical detector to the second end of the ME layer using a second adhesive.

Clause 9. The method of Clause 8, further comprising coupling an electromagnetic energy source to the fiber optic light guide using a third adhesive.

Clause 10. The method of Clause 8 or Clause 9, wherein applying a ME layer on a surface or subsurface of the component comprises:

applying a ME layer precursor to the surface or subsurface of the component; and

curing the ME layer precursor.

Clause 11. The method of any one of Clauses 8-10, further comprising applying a topcoat to a surface of the ME layer.

Clause 12. The method of any one of Clauses 8-11, wherein the ME layer transmits a wavelength or wavelength range in response to an amount of stimulus.

Clause 13. The method of any one of Clauses 8-12, wherein the component is a component of an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, a consumer electronic, a wind turbine, a building, a bridge, or a pipeline.

Clause 14. A method for monitoring structural health of a component, comprising:

pulsing an electromagnetic energy source coupled to a system, the system comprising a mechanotropic elastomeric

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(ME) layer, a fiber optic light guide, and an optical detector, the ME layer having a reference wavelength or wavelength range; and

detecting a wavelength or wavelength range by the optical detector, the detected wavelength or wavelength range being responsive to application of an amount of stimulus and being indicative of a deformation or a defect in the component, wherein the ME layer is at least partially disposed on a surface or subsurface of the component, and wherein the fiber optic light guide is in optical communication with the ME layer and with the optical detector.

Clause 15. The method of Clause 14, wherein the detected wavelength or wavelength range indicates a defect or deformation when the detected wavelength is different than the reference wavelength or wavelength range.

Clause 16. The method of Clause 14 or Clause 15, wherein the ME layer transmits a wavelength or wavelength range from about 180 nm to about 5000 nm.

Clause 17. The method of any one of Clauses 14-16, further comprising one or more of performing maintenance on the component, inspecting the component, ordering a component, or replacing a component.

Clause 18. The method of any one of Clauses 14-17, wherein the component is a component of an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, a consumer electronic, a wind turbine, a building, a bridge, or a pipeline.

Clause 19. A structure for monitoring structural health of a component, the structure comprising a mechanotropic elastomeric (ME) layer and a topcoat layer.

Clause 20. The structure of Clause 19, wherein the component is a component of an aircraft.

For the sake of brevity, only certain ranges are explicitly disclosed herein. However, ranges from any lower limit may be combined with any upper limit to recite a range not explicitly recited, as well as, ranges from any lower limit may be combined with any other lower limit to recite a range not explicitly recited, in the same way, ranges from any upper limit may be combined with any other upper limit to recite a range not explicitly recited. Additionally, within a range includes every point or individual value between its end points even though not explicitly recited. Thus, every point or individual value may serve as its own lower or upper limit combined with any other point or individual value or any other lower or upper limit, to recite a range not explicitly recited.

The phrases, unless otherwise specified, “consists essentially of” and “consisting essentially of” do not exclude the presence of other steps, elements, or materials, whether or not, specifically mentioned in this specification, so long as such steps, elements, or materials, do not affect the basic and novel characteristics of the present disclosure, additionally, they do not exclude impurities and variances normally associated with the elements and materials used.

All documents described herein are incorporated by reference herein, including any priority documents and/or testing procedures to the extent they are not inconsistent with this text. As is apparent from the foregoing general description and the specific aspects, while forms of this disclosure have been illustrated and described, various modifications can be made without departing from the spirit and scope of this disclosure. Accordingly, it is not intended that this disclosure be limited thereby. Likewise, the term “comprising” is considered synonymous with the term “including” for purposes of United States law. Likewise whenever a composition, an element or a group of elements is preceded with the transitional phrase “comprising,” it is understood that we also contemplate the same composition

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or group of elements with transitional phrases “consisting essentially of,” “consisting of,” “selected from the group of consisting of,” or “is” preceding the recitation of the composition, element, or elements and vice versa.

What is claimed is:

1. A system for monitoring structural health of a component, the system comprising:

a mechanotropic elastomeric (ME) layer at least partially disposed on a surface or subsurface of the component, the ME layer comprising an elastomer, an elastomeric material, or combinations thereof, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component;

a fiber optic light guide coupled to the first end by a first adhesive; and

an optical detector coupled to the second end by a second adhesive.

2. The system of claim 1, further comprising an electromagnetic energy source coupled to the fiber optic light guide.

3. The system of claim 1, wherein the ME layer transmits a wavelength or wavelength range in response to an amount of stimulus.

4. The system of claim 3, wherein the wavelength or wavelength range is from about 180 nm to about 5000 nm.

5. The system of claim 1, further comprising a topcoat layer.

6. The system of claim 5, wherein the topcoat layer is at least partially disposed on a surface of the ME layer.

7. The system of claim 1, wherein the component is a component of an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, a consumer electronic, a wind turbine, a building, a bridge, or a pipeline.

8. A method for forming a system for monitoring structural health of a component, the method comprising:

applying a mechanotropic elastomeric (ME) layer to a surface or subsurface of the component, the ME layer comprising an elastomer, an elastomeric material, or combinations thereof, the ME layer having a first portion corresponding to a first end of the component and a second portion corresponding to a second end of the component;

coupling a fiber optic light guide to the first end of the ME layer using a first adhesive; and

coupling an optical detector to the second end of the ME layer using a second adhesive.

9. The method of claim 8, further comprising coupling an electromagnetic energy source to the fiber optic light guide using a third adhesive.

10. The method of claim 8, wherein applying the ME layer to the surface or subsurface of the component comprises:

applying a ME layer precursor to the surface or subsurface of the component; and

curing the ME layer precursor.

11. The method of claim 8, further comprising applying a topcoat to a surface of the ME layer.

12. The method of claim 8, wherein the ME layer transmits a wavelength or wavelength range in response to an amount of stimulus.

13. The method of claim 8, wherein the component is a component of an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, a consumer electronic, a wind turbine, a building, a bridge, or a pipeline.

14. A method for monitoring structural health of a component, the method comprising:

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pulsing an electromagnetic energy source coupled to a system, the system comprising:

an optical detector;

a mechanotropic elastomeric (ME) layer, the ME layer comprising an elastomer, an elastomeric material, or combinations thereof, the ME layer having a reference wavelength or wavelength range; and

a fiber optic light guide in optical communication with the ME layer and with the optical detector; and detecting a wavelength or wavelength range by the optical detector, the detected wavelength or wavelength range being responsive to application of an amount of stimulus and being indicative of a deformation or a defect in the component,

wherein the ME layer is at least partially disposed on a surface or subsurface of the component.

15. The method of claim **14**, wherein the detected wavelength or wavelength range indicates the deformation or the defect in the component when the detected wavelength or wavelength range is different than the reference wavelength or wavelength range.

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16. The method of claim **14**, wherein the wavelength or wavelength range is from about 180 nm to about 5000 nm.

17. The method of claim **14**, further comprising one or more of performing maintenance on the component, inspecting the component, ordering a component, or replacing a component.

18. The method of claim **14**, wherein the component is a component of an aircraft, a watercraft, a spacecraft, a land vehicle, a satellite, a consumer electronic, a wind turbine, a building, a bridge, or a pipeline.

19. A structure for monitoring structural health of a component, the structure comprising:

a mechanotropic elastomeric (ME) layer, the ME layer comprising an elastomer, an elastomeric material, or combinations thereof; and

a topcoat layer.

20. The structure of claim **19**, wherein the component is a component of an aircraft.

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